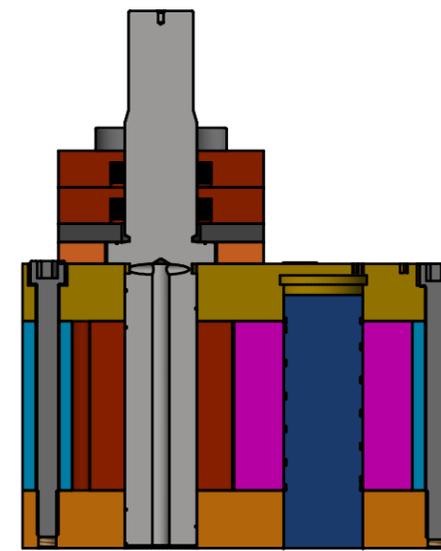
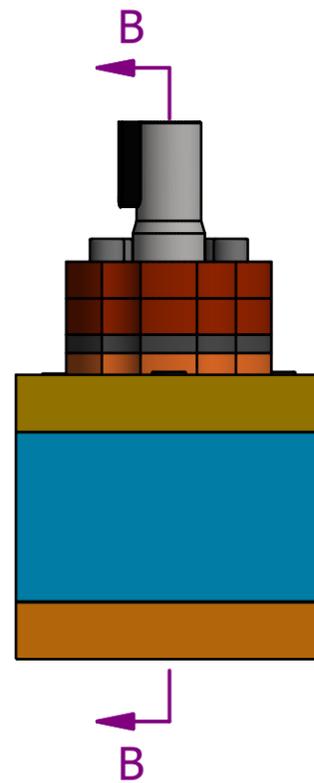
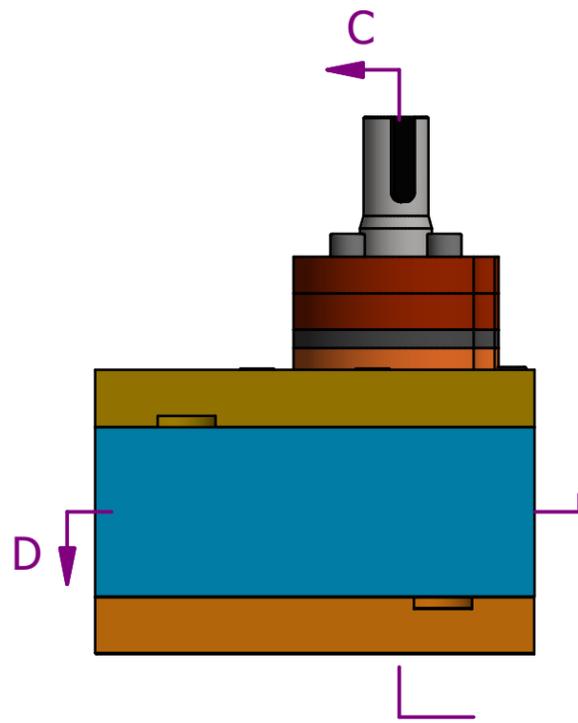
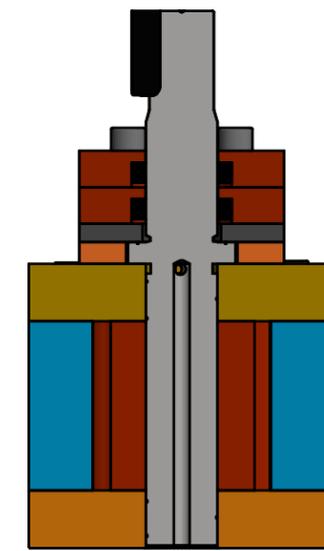


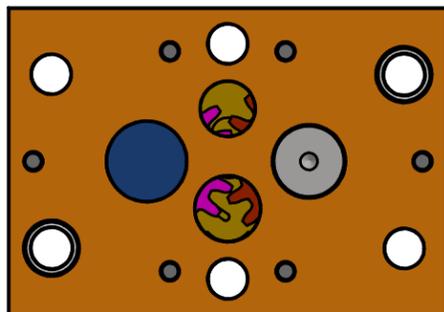
SECTION D-D
SCALE 1 / 2



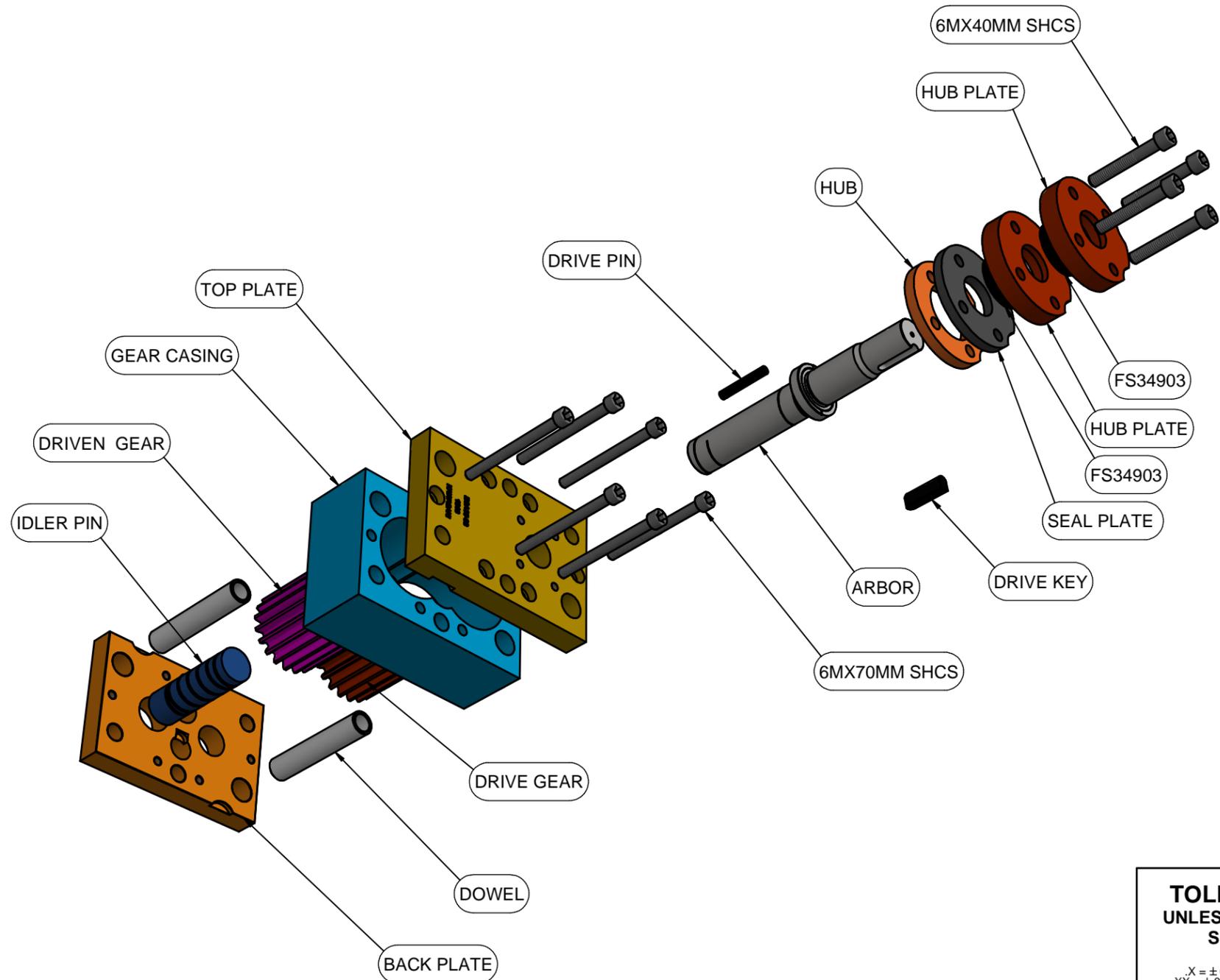
SECTION B-B
SCALE 1 / 2



SECTION C-C
SCALE 1 / 2



<p>TOLERANCES: UNLESS OTHERWISE SPECIFIED</p> <p>.X = ± 0.1 .XXX = ± 0.005 .XX = ± 0.02 .XXXX = ± 0.0005 ANGULAR ± 1°</p>	<p>REMOVE ALL BURRS & SHARP EDGES SAND RADIUS ALL CORNERS (1/8"-1/4") UNLESS NOTED ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.</p>	<p>DESIGNED BY: NJD DRAWN BY: NJD DRAWN DATE: 12/18/2013</p>	<p>ERDMAN Automation Corp. 1603 So. 14th Street, Princeton, MN 55371</p>
	<p>DO NOT SCALE THIS DRAWING</p>	<p>PART NAME: BSA30-98 ASM</p>	
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<p>DRAWING SIZE B</p>	<p>SHEET: 1 OF 1</p>	<p>USED IN:</p>	<p>BSA30-98 ASM</p>



PARTS LIST		
QTY	PART NUMBER	DESCRIPTION
1	BACK PLATE	BACK PLATE
2	DOWEL	DOWEL
1	DRIVE GEAR	DRIVE GEAR
1	DRIVE PIN	DRIVE PIN
1	ARBOR	ARBOR
2	HUB PLATE	HUBE PLAT
1	HUB	HUB
1	DRIVEN GEAR	DRIVEN GEAR
1	IDLER PIN	IDLER PIN
1	TOP PLATE	TOP PLATE
2	FS34903	FS34903
4	6MX40MM SHCS	HUB SCREW
6	6MX70MM SHCS	HUB SCREW
1	GEAR CASING	GEAR CASING
1	DRIVE KEY	DRIVE KEY

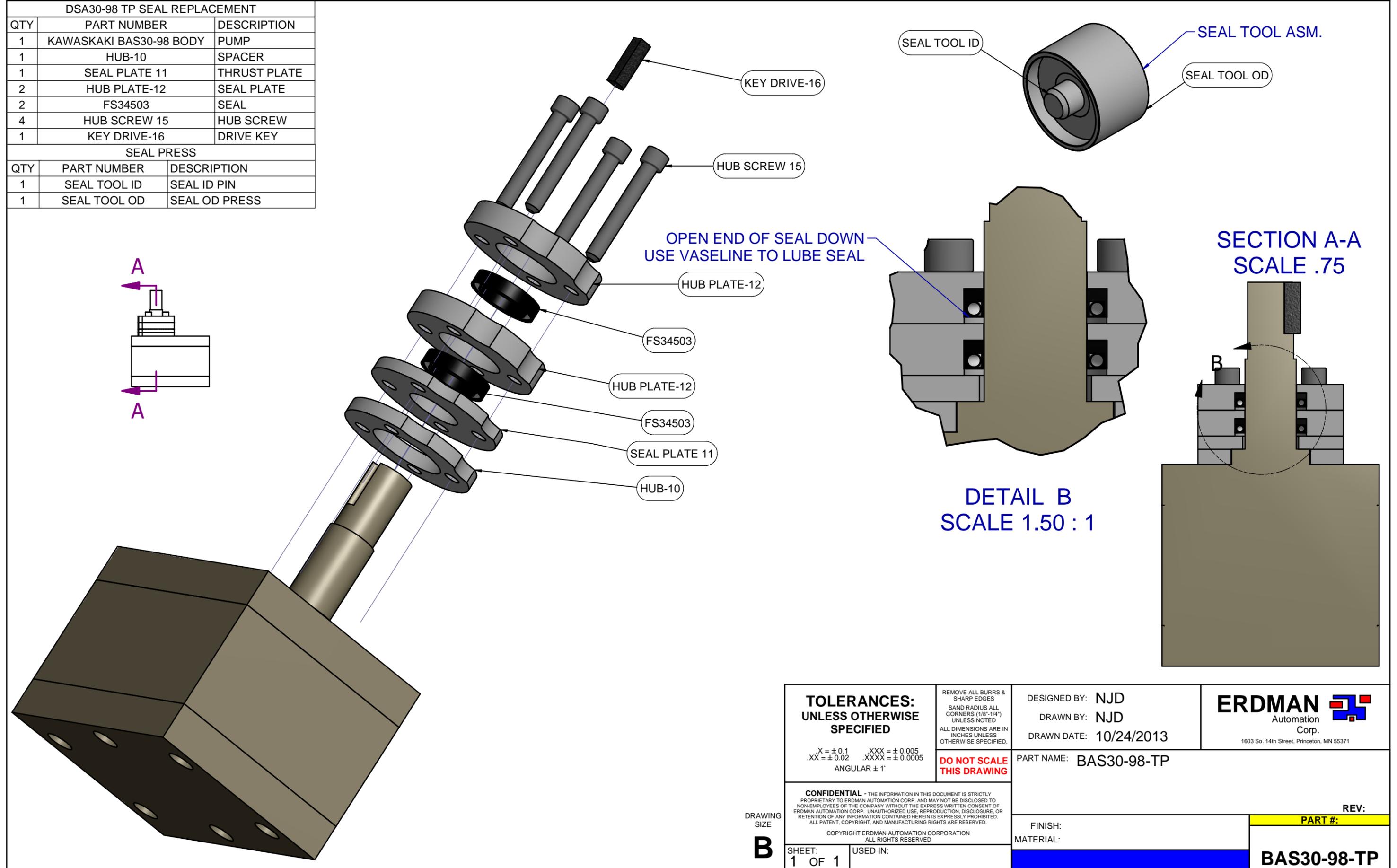
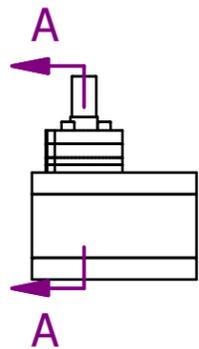
<p>TOLERANCES: UNLESS OTHERWISE SPECIFIED</p> <p>.X = ± 0.1 .XXX = ± 0.005 .XX = ± 0.02 .XXXX = ± 0.0005 ANGULAR ± 1°</p>	<p>REMOVE ALL BURRS & SHARP EDGES SAND RADIUS ALL CORNERS (1/8"-1/4") UNLESS NOTED ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.</p> <p>DO NOT SCALE THIS DRAWING</p>	<p>DESIGNED BY: NJD DRAWN BY: NJD DRAWN DATE: 12/18/2013</p>	<p>ERDMAN Automation Corp. 1603 So. 14th Street, Princeton, MN 55371</p>
		<p>PART NAME: BSA30-98</p>	
<p>CONFIDENTIAL - THE INFORMATION IN THIS DOCUMENT IS STRICTLY PROPRIETARY TO ERDMAN AUTOMATION CORP. AND MAY NOT BE DISCLOSED TO NON-EMPLOYEES OF THE COMPANY WITHOUT THE EXPRESS WRITTEN CONSENT OF ERDMAN AUTOMATION CORP. UNAUTHORIZED USE, REPRODUCTION, DISCLOSURE, OR RETENTION OF ANY INFORMATION CONTAINED HEREIN IS EXPRESSLY PROHIBITED. ALL PATENT, COPYRIGHT, AND MANUFACTURING RIGHTS ARE RESERVED. COPYRIGHT ERDMAN AUTOMATION CORPORATION ALL RIGHTS RESERVED</p>	<p>FINISH: MATERIAL:</p>	<p>REV: PART #:</p>	
	<p>DRAWING SIZE B</p>	<p>SHEET: 1 OF 1 USED IN:</p>	<p>BSA30-98</p>

DSA30-98 TP SEAL REPLACEMENT

QTY	PART NUMBER	DESCRIPTION
1	KAWASKAKI BAS30-98 BODY	PUMP
1	HUB-10	SPACER
1	SEAL PLATE 11	THRUST PLATE
2	HUB PLATE-12	SEAL PLATE
2	FS34503	SEAL
4	HUB SCREW 15	HUB SCREW
1	KEY DRIVE-16	DRIVE KEY

SEAL PRESS

QTY	PART NUMBER	DESCRIPTION
1	SEAL TOOL ID	SEAL ID PIN
1	SEAL TOOL OD	SEAL OD PRESS



**TOLERANCES:
UNLESS OTHERWISE
SPECIFIED**

.X = ± 0.1 .XXX = ± 0.005
.XX = ± 0.02 .XXXX = ± 0.0005
ANGULAR ± 1°

REMOVE ALL BURRS &
SHARP EDGES
SAND RADIUS ALL
CORNERS (1/8"-1/4")
UNLESS NOTED
ALL DIMENSIONS ARE IN
INCHES UNLESS
OTHERWISE SPECIFIED.

**DO NOT SCALE
THIS DRAWING**

DESIGNED BY: NJD
DRAWN BY: NJD
DRAWN DATE: 10/24/2013

ERDMAN
Automation
Corp.
1603 So. 14th Street, Princeton, MN 55371

PART NAME: BAS30-98-TP

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FINISH:
MATERIAL:

REV:
PART #:

DRAWING
SIZE
B

SHEET:
1 OF 1

USED IN:

BAS30-98-TP