

INFEED STATION

MAINTENANCE INSTRUCTIONS





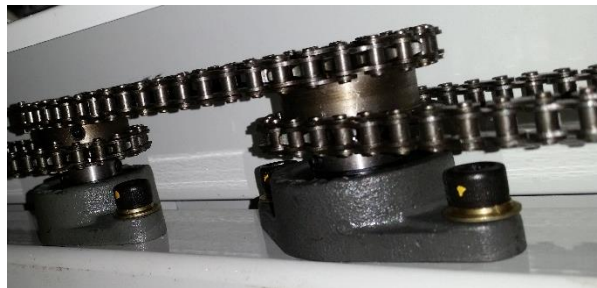
1. Gear Box

- a. Location: Back, out feed end
- b. Motovario gearboxes are lubricated for life, no additional maintenance required



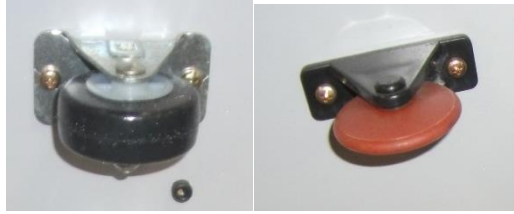
2. Bearing

- a. Location: Front and back-behind guarding
- b. Type: NLGI 2 EP Lithium Grease
- c. Frequency: Lubricate every 216,000 units



3. Roller Chain

- a. Location: Back-behind guarding
- b. Inspection: Check for dust build up. Check for tension, wear, abrasions.
- c. Type: Crown 363115-001 Chain Lube
- d. Frequency: Inspect and lubricate once per month



4. Transfer Roller

- a. Location: Vertical bed surface
- b. Inspect and replace as needed