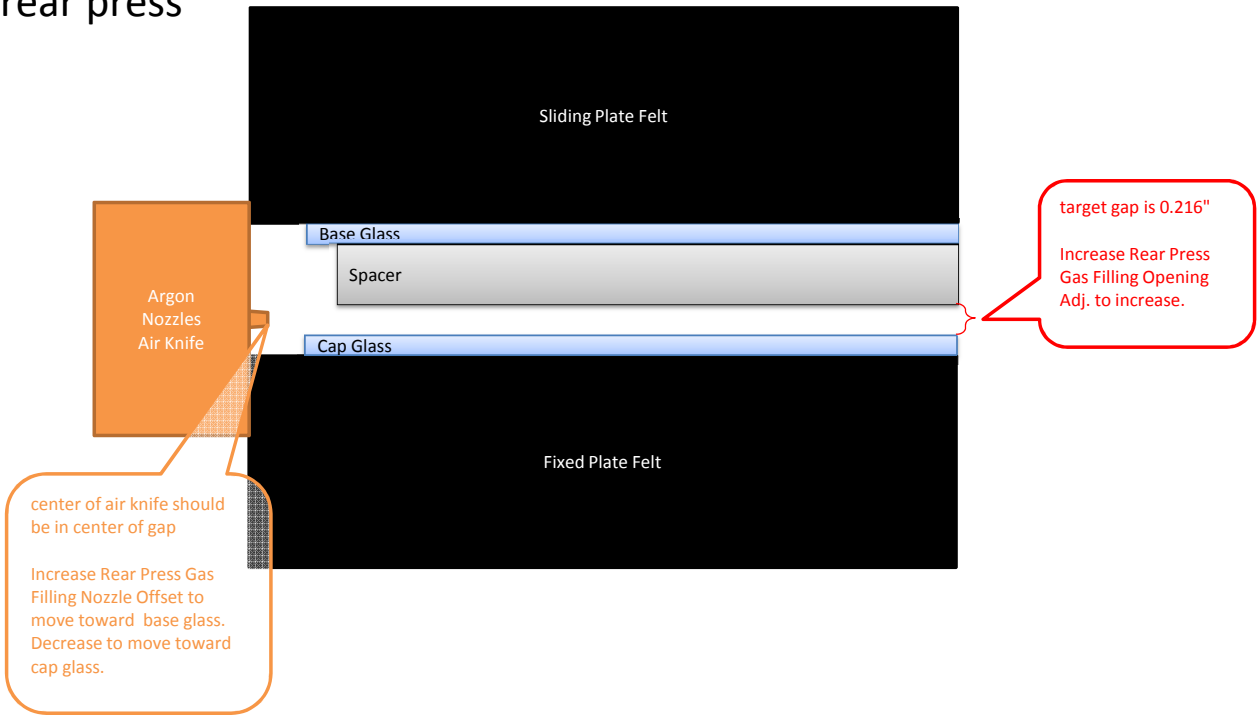## Argon Nozzle Position Adjustment
section 7.1

To view the nozzle and sliding plate positions, run in step mode with a unit whose data calls for argon.
Step until the argon nozzle and slide plate have moved to argon fill position. If the argon nozzle has engaged against the felt plates, reset and try again.
Measure the slide plate and nozzle positions and adjust if needed as described below.

rear press

Argon Nozzle Position Adjustment
section 7.1

front press

Fixed Plate Felt

Base Glass

Spacer

Cap Glass

Sliding Plate Felt

Argon Nozzles Air Knife

target gap is 0.216"

Increase Front Press Gas Filling Opening Adj. to increase.

center of air knife should be in center of gap

Increase Front Press Gas Filling Nozzle Offset to move toward base glass. Decrease to move toward

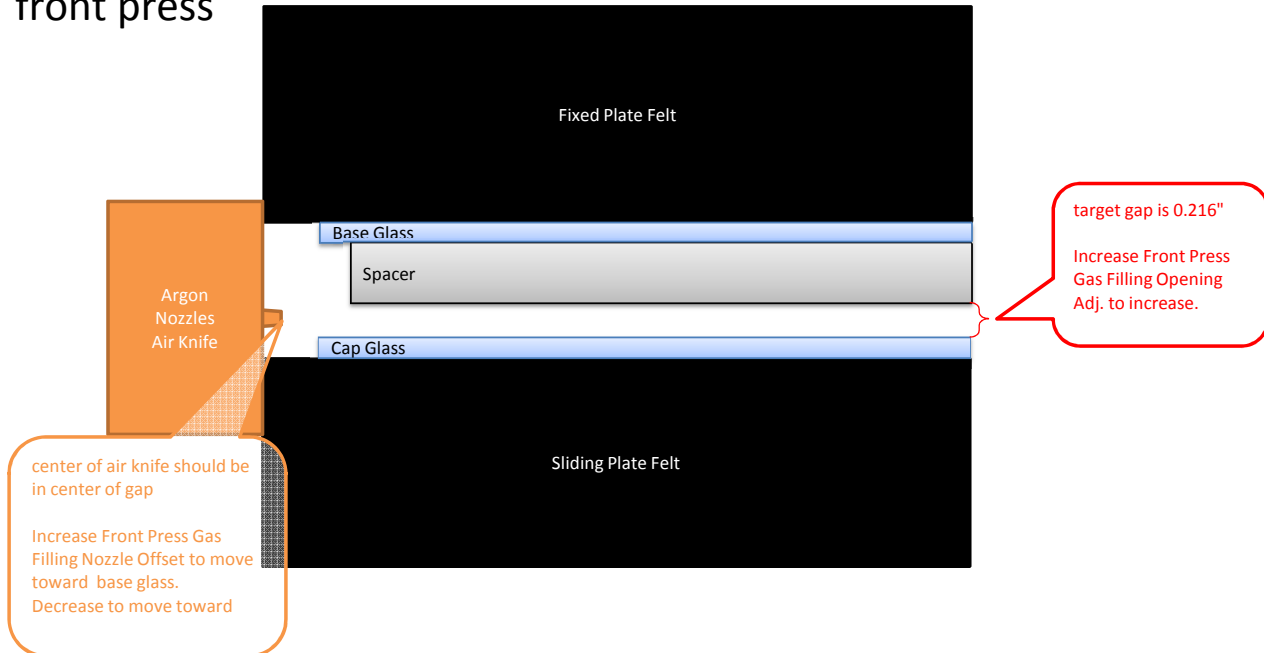| Front Press Plate Infeed Position ##.###" | Front Press Gas Filling Opening Adj. ##.###" | Front Press Partition #1 Ar Fill Rate ###.# sL/Min | Front Press Partition #1 Fill Adj. ###.#% |
Front PressNozzle Infeed Position ##.###"	Front Press Gas Filling Nozzle Offset ##.###"	Front Press Partition #2 Ar Fill Rate ###.# sL/Min	Front Press Partition #2 Fill Adj. ###.#%
Front Press Cap Infeed Pickup Offset ##.###"	Front Press Squish Amount ##.###"	Front Press Partition #3 Ar Fill Rate ###.# sL/Min	Front Press Partition #3 Fill Adj. ###.#%
	Front Press Squish Torque Limit ###.##%	Front Press Partition #4 Ar Fill Rate ###.# sL/Min	Front Press Partition #4 Fill Adj. ###.#%

Previous Screen   Next Screen   Main Screen

PARAMETERS 2