

# Out Feed Inspection Station

## MAINTENANCE INSTRUCTIONS

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## 1. Gear Box

- a. Location: Front, out feed end
- b. Type: ISO 460 Synthetic
- c. Frequency: Change oil every 6 months



## 2. Roller Chain

- a. Location: Conveyor drive, back, out feed end. Front and back shuttle
- b. Inspection: Check for dust build up. Check for tension, wear, abrasions. Replace per chain manufacturer's instructions
- c. Type: Crown 363115-001 Chain Lube
- d. Frequency: Inspect and lubricate once per month



### 3. Transfer Roller

- a. Location: Vertical bed surface
- b. Inspect and replace as needed



### 4. Bearing

- a. Location: conveyor belt pulleys shuttle.
- b. Sealed and lubricated from the factory
- c. Inspect and replace as needed



## 5. Conveyor Belt

- a. Location: Front and back shuttle
- b. Clean with lukewarm water. A mild soap may be used, dry with a soft cloth.
- c. Check for dust, silicone build up. Check for tension, wear, abrasions.